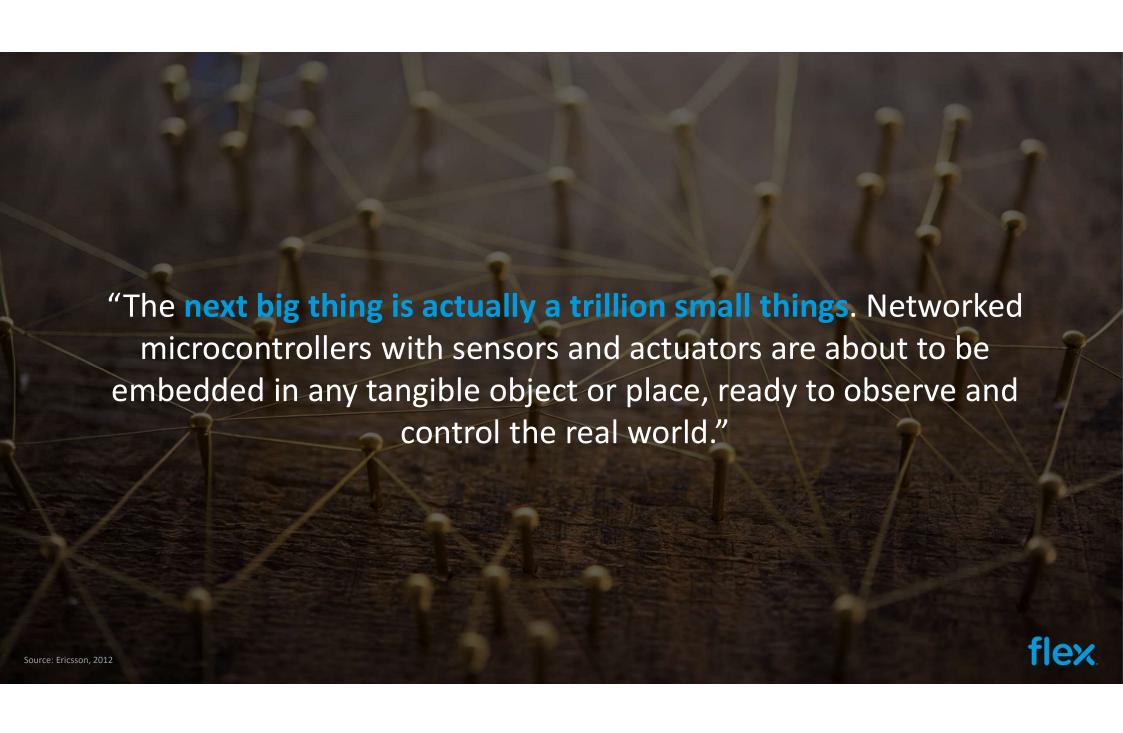
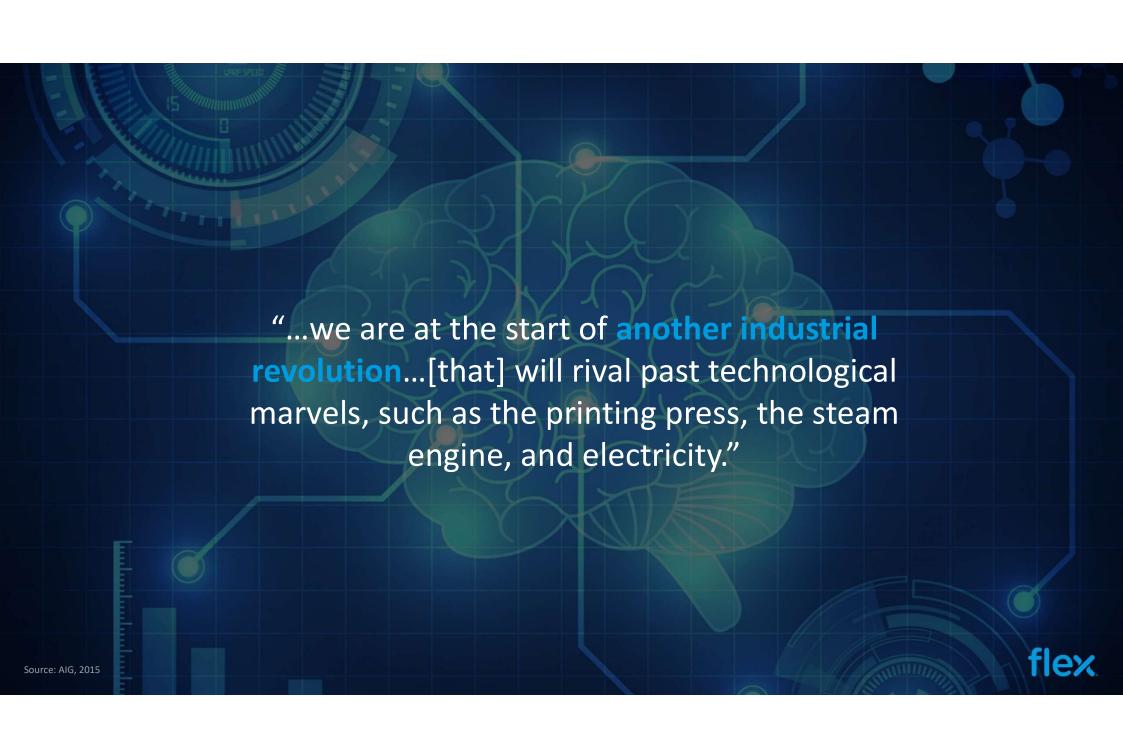


The Age of intelligence

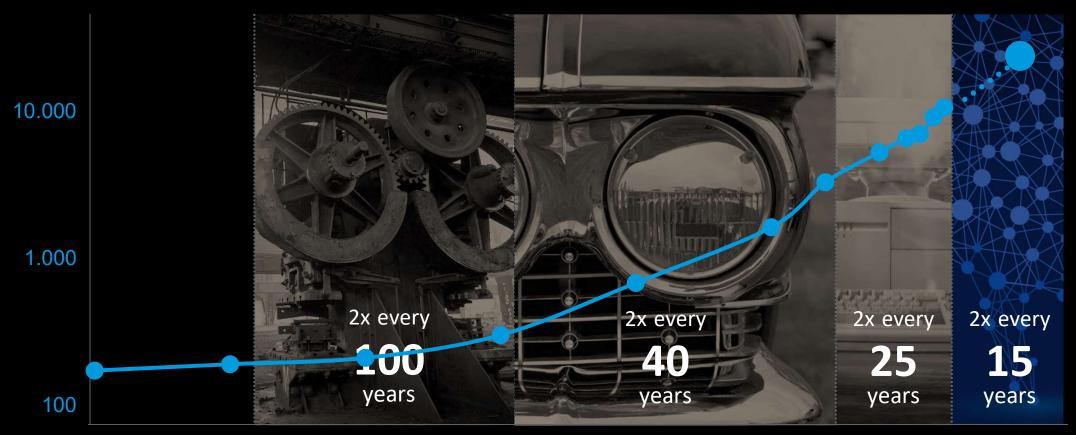
Keith Churches - Innovation Services May 2018





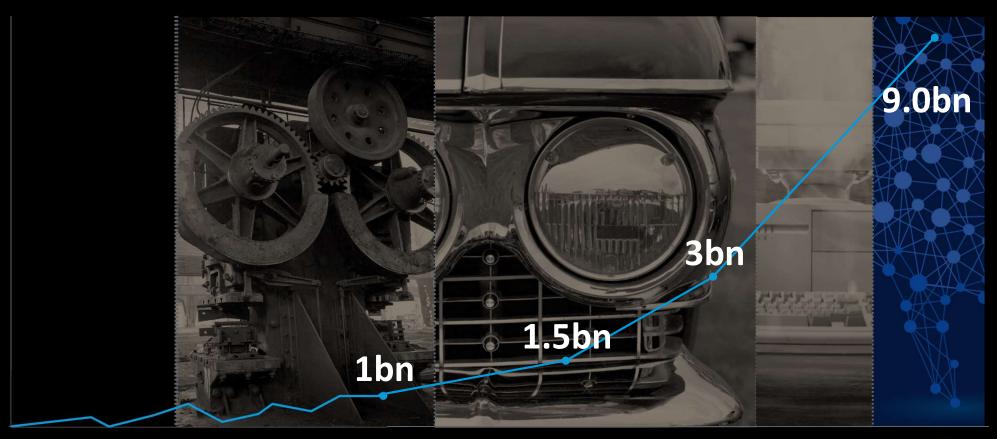


Global GDP Per Capita is Accelerating



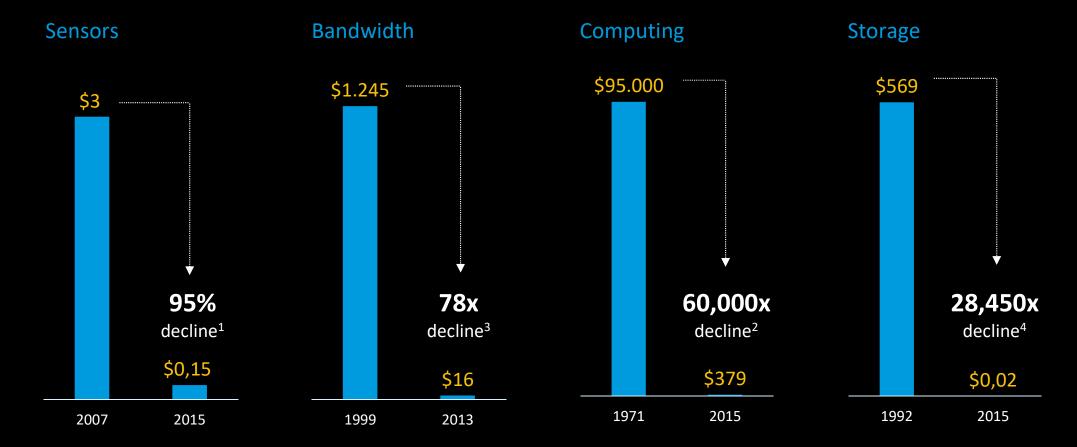


Global Population is Exploding





Cost Implosion is Enabling a Rise of Connected Devices





Low Component Costs Cut Prices and Boost Performance





\$2,495 (\$5,834 in 2016) 128 kb RAM No hard drive 7.83 MHz processor



Apple iMac

\$1,099 8,000,000 kb RAM 1 TB hard dive 1600 MHz processor



Miniaturization of Core Technologies Enables Mobility







iPhone

\$499 4.5" x 2.4" x .46" / 4.8 oz. Accelerometer, light and proximity sensors

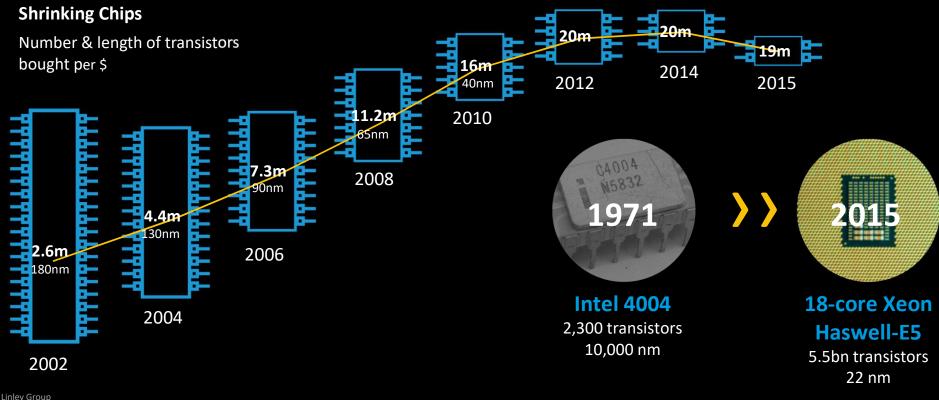
Apple Watch

\$349 1.52" x 1.21" x 0.41" / 1.41 oz. Accelerometer, optical pulse, photodiode, infrared, pressure and more sensors



Innovation Overcomes Physical Limitations

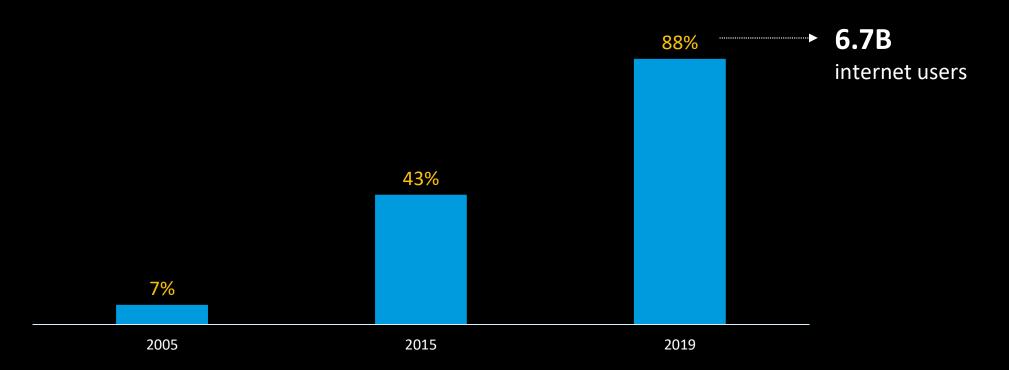
We are reaching the limits of miniaturization - the next wave will be 3D microchips, delivering 10x more power, using 40-50% less electricity





Ubiquitous Amount of Connections

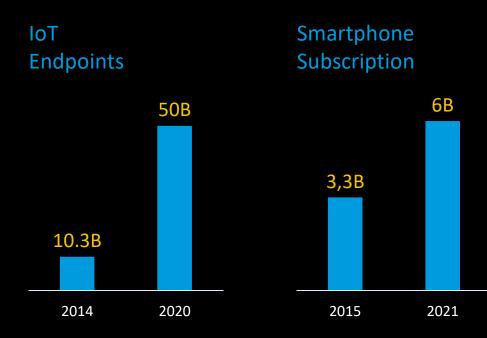
Global internet penetration





The Number of Connected Devices Continue to Increase

Today, only 1% of devices are IoT enabled, but everything that can be connected will be connected in the very near future



outnumbered connected devices vs. global population by 2019

\$6T will be invested in IoT over the next five years – over \$2T in hardware alone



"There will be...so many devices, that you won't even sense it, it will be all around you. It will be part of your presence all the time."

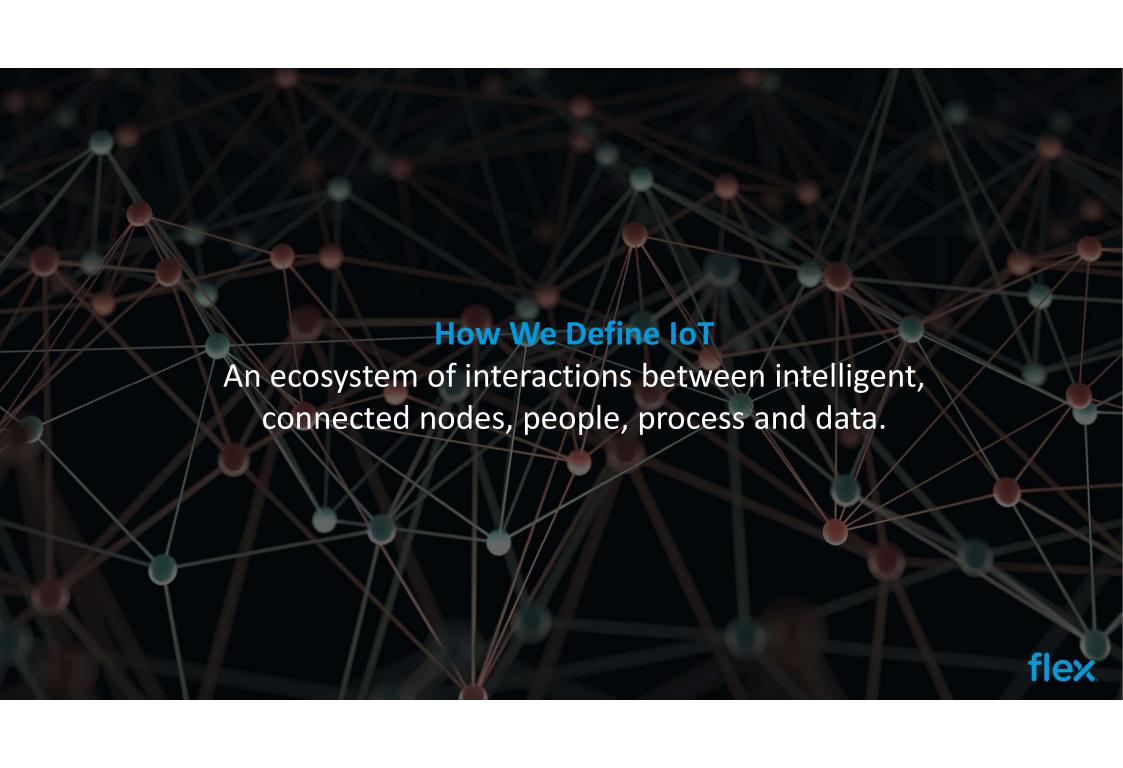


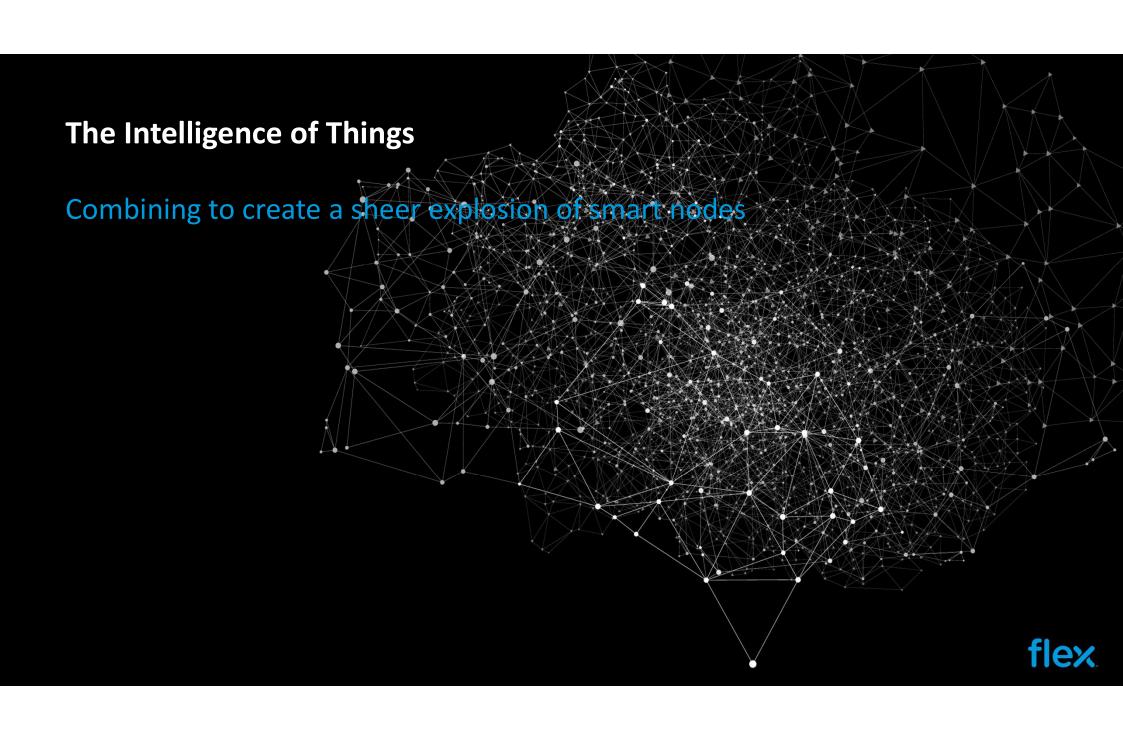
The Age of Intelligence™ is Already Here

Innovation Disruption Velocity Agility

Agility

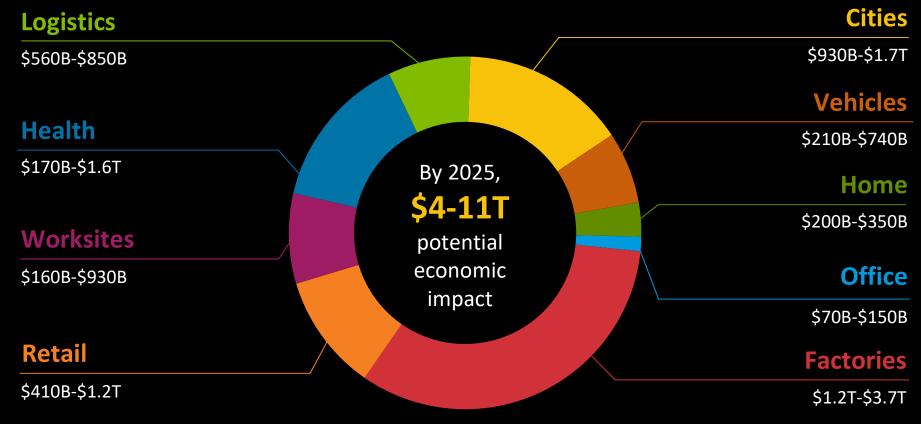






Revolutionary Potential

IoT has the potential to fundamentally shift the way we interact





Companies are Capitalizing on IoT



10M connected vehicles by 2020



Strategy built around **IoT** and **big data**



Invested **\$3B** in IoT business



100% connected products by 2020



\$1B in revenues from 43
"Industrial Internet"
products



\$2.4B in revenues from its 800 IoT offerings

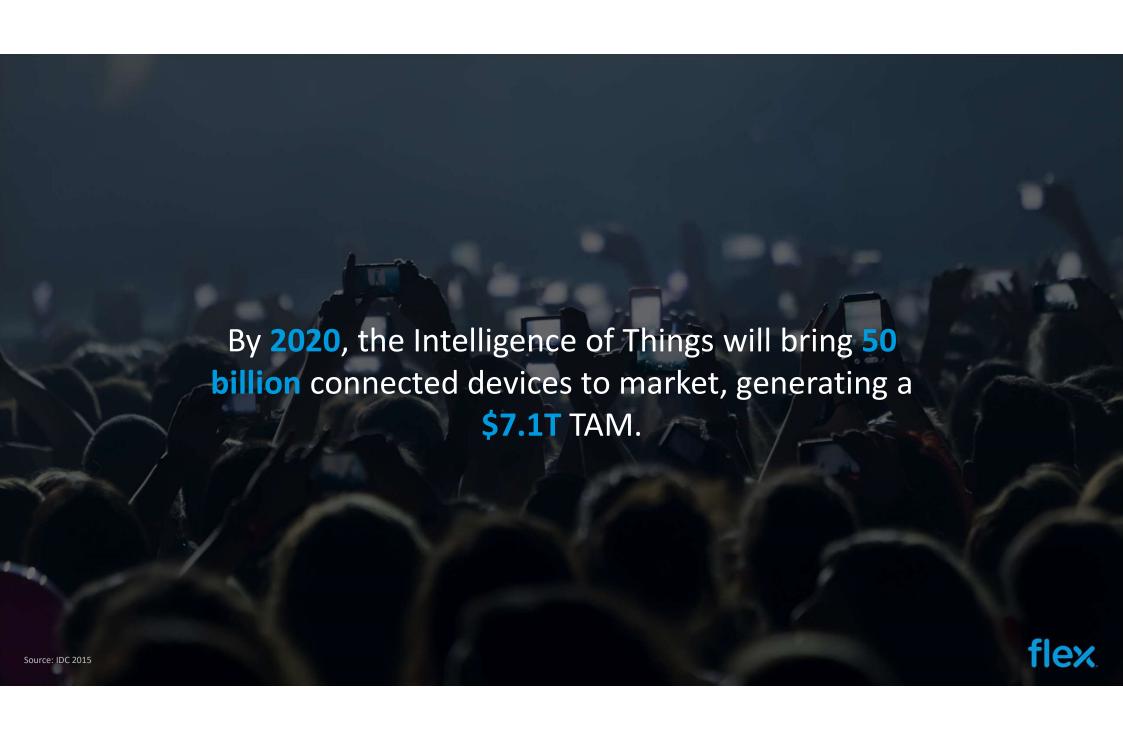


Acquired Nest for \$3.2B and Dropcam for \$555M



\$3B joint venture to develop smart devices





The Foundation of IoT



The Foundation of IoT



Semiconductors



Communications Infrastructure



Standards, Interoperability & Protocols



Security & Privacy



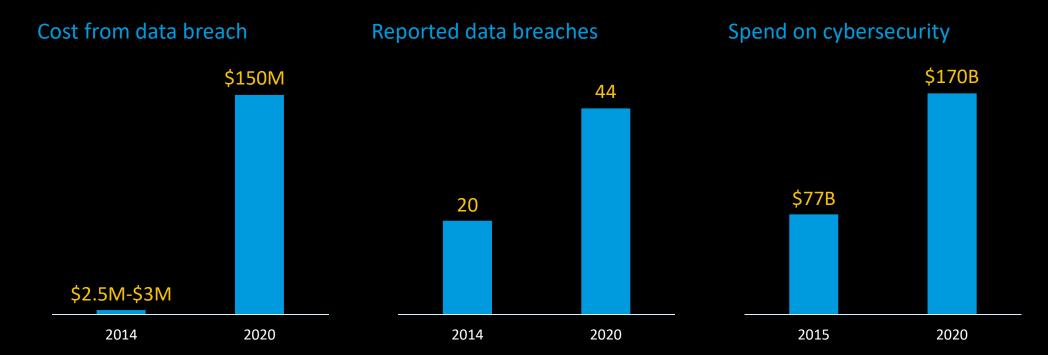
Intellectual Property Government Support





Security & privacy become key concerns

Exploding number of devices creating exploitable end points while objects not initially designed to be online are connected





Security recommendations

Security as part of design

Personnel security training

Service providers

Risk identification & management

Access control measures

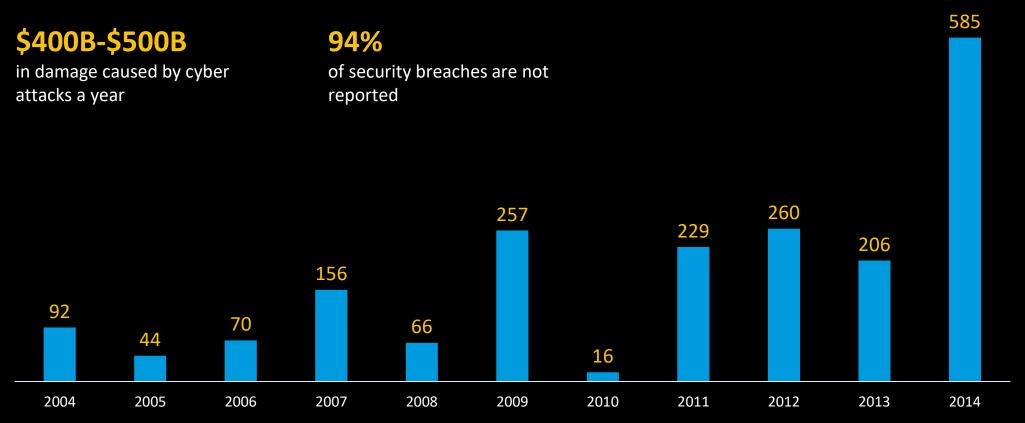
Life cycle monitoring





Security & Privacy

Number of data records compromised





Intellectual Property

Protection of intellectual property rights is essential in encouraging investment in IoT

As IoT proliferates, increased number of patents will be filed for new products, services and business models, making it difficult to navigate through the chaos

Persistent Turf War



Protectionist behavior by IP owners make cooperation challenging

Need Cooperation

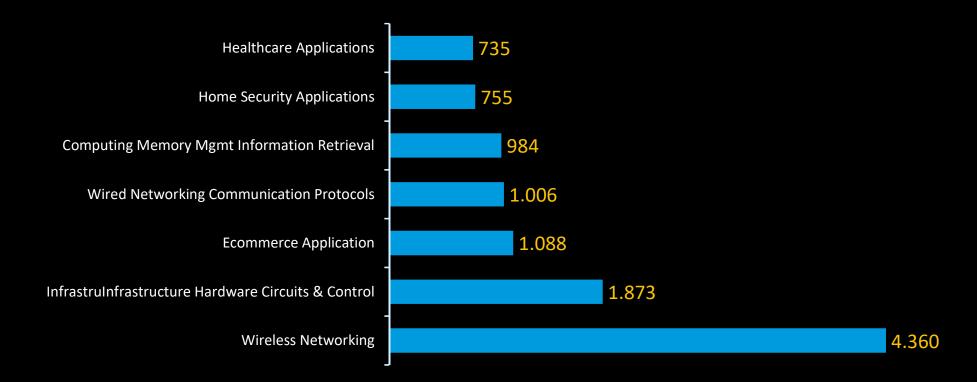


Agreements on a set of essential patents needs to be achieved



Intellectual Property

Top 10 class of IoT patents assigned in 2014







The Intelligence of Things

Smart, connected devices, machines and systems



Wearables



Connected Living



Digital Health



Smart Energy



Connected Transportation



Smart Agriculture



Mobility & Cloud



Platforming Benefits Integra te Investigat Reliabi Debug Design Proto Test lity Reliabil Ship Platform Time to Market Advantage Integrate ity Test and Measurement **Fluidics** Wireless Connectivity Automation **Human Machine Interface Motor Controls** Telemetry omplete System Architecture **Cross platform** Market leverage flex

Navigating the IoT Value Chain





Software Services

Product / Device / Gateway



Connectivity **Protocols**



Cloud & Device Management



User & Data Management



User **Applications**



Data & Analytics















Device/Embedded Software

BSP & Radio Abstraction

Firmware development

Operating System Abstraction

(RTOS, Linux, Android)

Service and Application Layers

Embedded Agent

Device driver development

Embedded application development

Software verification

Device Identity Security

Device Emulators

Data & Communication Protocols

Cloud Software

Device Admin Portal

APIs/SDK

Micro-services Architecture

Security

Multi-tenancy

Private Platform Environments

Platform Operations

Storage

Support

User/Application Software

UI Framework

Starter applications

RESTful APIs

SDK

App Discovery

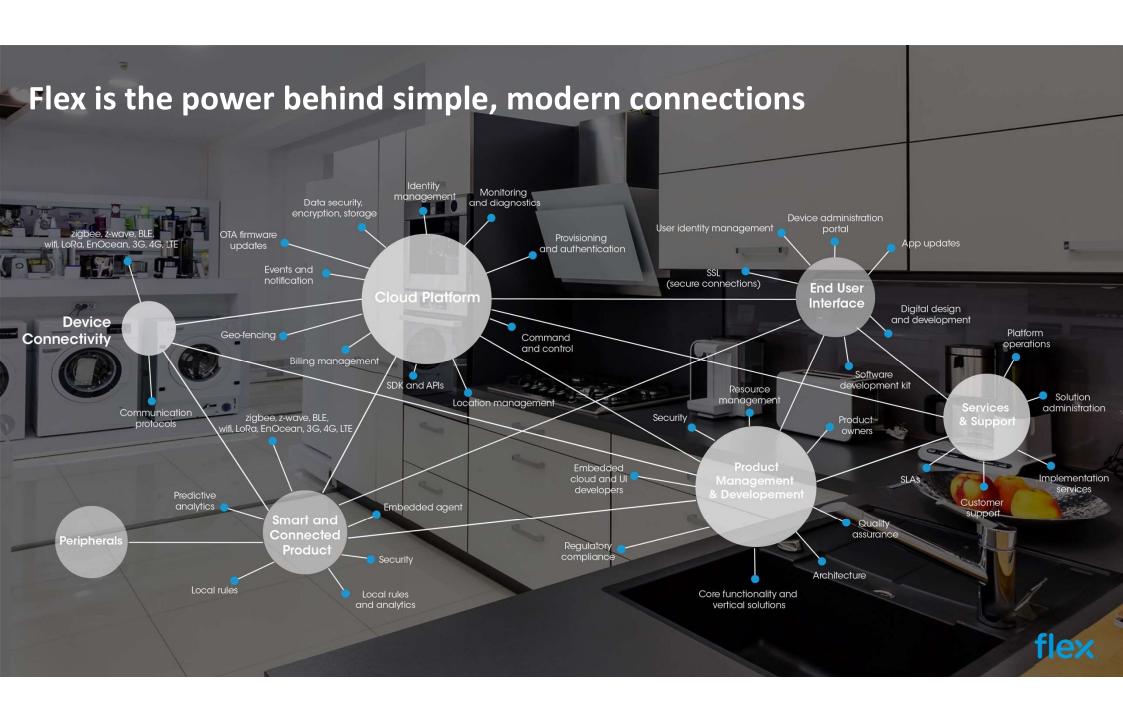
App Design

App Development

Integration support

Developer documentation





Our Connected Living Hardware Platforms Help You Innovate Today

Smart Home Gateways



Multi-Radio **Smart Home Hub**



Smart Gateway & Light Switch



Home Automation Gateway (U.S.) Amsterdam 1



Multi-Radio Multi-Radio Smart Home Hub V2



Gateway (W.W.) Amsterdam 4



Home Automation Gateway (W.W.) Amsterdam 2



Application Gateway (Water Heater)



Application **Gateway (Lighting)**



Home Automation Gateway (Australia) Amsterdam 3

LoRa and LTE-M Gateway



Z-Wave to LTE-M Gateway (AT&T)



WIFI to LoRa Gateway (Comcast)

Dongle





LTE-M/NB-IOT Dongle



ZigBee/Thread Dongle



BLE/ZigBee Module (Fashion)

Sensors



Smart Zigbee Button



ZigBee/BLE **DW Sensor**



Single piece Zigbee **DW Sensor**

Voice Enabled Products



Smart Speaker



Voice Assistant



Voice enabled Light Switch

Connectivity Module



ZigBee/Thread/BLE Module (Flex & SiLabs)



WIFI Module (Marvell)



LTE-M/NB-IoT Module (Seguans & SkyWorks) (Altair)



Examples of IoT Products Flex Designs & Builds for it's Customers













Connected POS

Ethernet

Defibrillators
Battery Management

In-Car Connectivity







Reference Designs: Sigfox, GSM, Zigbee, etc

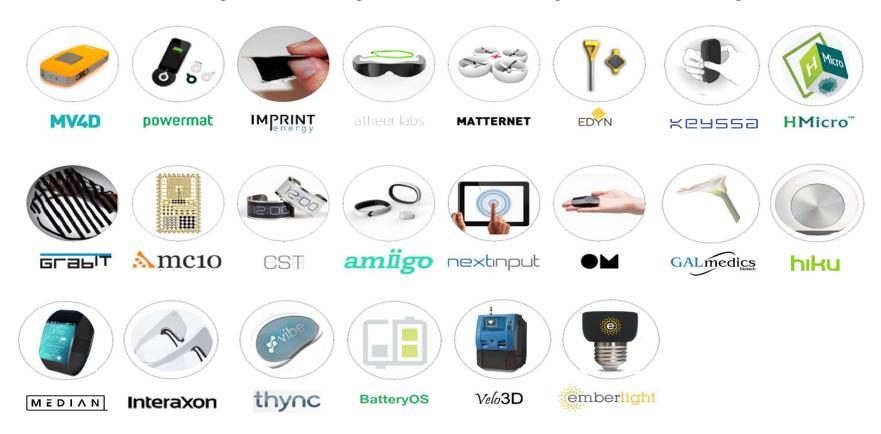


IPTV wireless **STB**



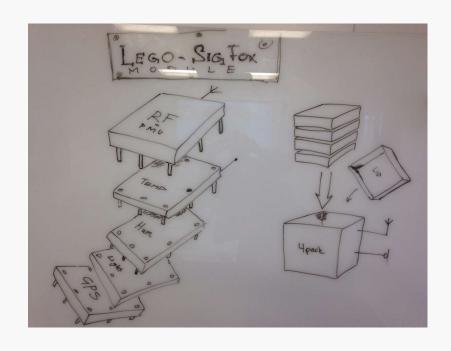
Lab IX ... Ventures & Partnerships

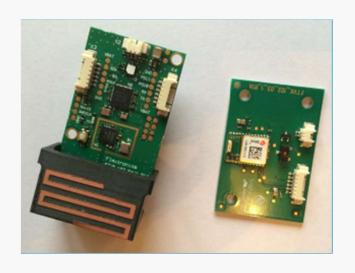
- Provide access to early stage startups and new technologies to leverage for our customer's designs
- Focus on strategic HW technologies in areas that are aligned with Flextronics growth vision





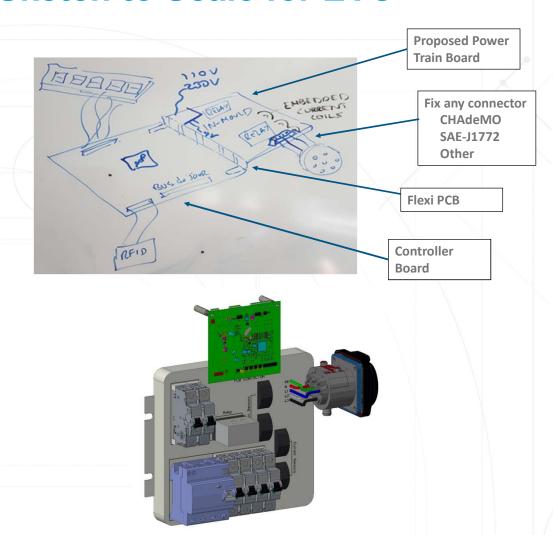
Sketch to Scale – Sigfox End-Node

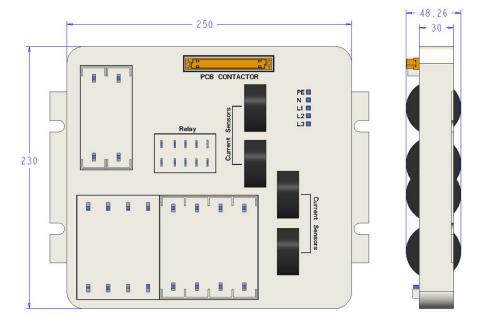






Sketch to Scale for EVC







Mechanical & electrical design and manufacturing process developed by Flex, Industrial design & software developed by JCI

Manufacturing Site: Suzhou, China

Design Center: Ottawa, Canada

Project Details:

- Full Electrical Design (PCBA Layout, Wi-Fi/Bluetooth radio, audio & power design)
 & Mechanical Design (HMI, sensors, plastics)
- Utilized the Qualcomm Snapdragon chipset & provided software interface support to JCI as they led the software development and leveraged Microsoft Cortana for voice activation
- Developed the glass-attachment process which is a unique bonding process that is borderless
- Driving the manufacturing-readiness process – full DFX & test development







Flex developed a Human Machine Interface for the tablet with state-of-the-art display technology

Manufacturing Site: Suzhou, China

Design Center: Shanghai, China

Project Details:

- Industrial design and concept development
- Flex designed the complete TPU (Teach Pendant Unit),end-to-end, including the PCBA, the design of the housing, all components including the design and style of the push buttons, integration, sample builds, sample testing and NPI





Manufacturing & design of Human Machine Interface (HMI) for top-load washing machine

Manufacturing Site: Guadalajara, Mexico Design Center: Raleigh, North Carolina Project Details:

- In-Mold-Decoration (IMD) was designed into the plastics to optimize the cosmetic finish of the front panel
- Touch sensor capability was designed into the electronics to improve the user experience
- Plastics and electronics are designed, manufactured and integrated at Flex to provide a complete HMI solution







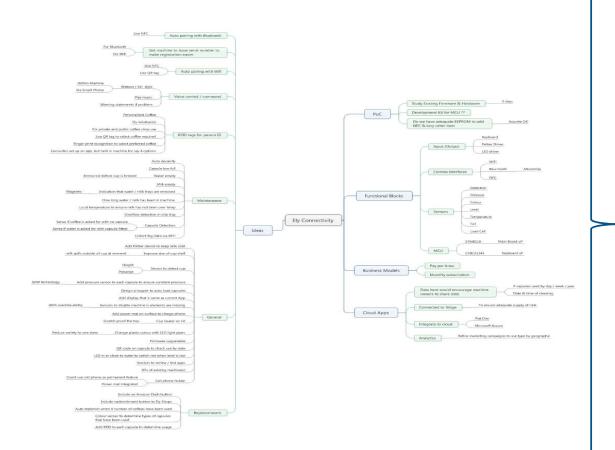


QFD Process





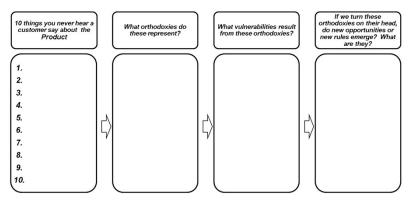
Output from Simple Ideation



		NRE Cost	BOM Cost	Market Need	Comment
Use NFC		m m	- 1	h h	Assumes Comms blocks available Use with original process as not all phone have NFC
		m			
				1	
For Bluetooth		m	1	1	Registration and data transferred already
For Wifi		m		1	BlueTooth on phone
Use NFC		m			
Watson / Siri style	Within Machine	h	h		
	Via Smart Phone	m	1	h	
Play music Warning statements if problem	-		h	0	
Personalised Coffee Illy wristbands		m I		m	Assumes RFID reader installed Value adding
For private and public coffee shop use				m	value adding
Use QR tag to select coffee required		m	h	m	
Finger print recognition to select preferred coffee Favourites set up on app, but held in machine for say 4 option		h m	h	m m	
Auto decalcify		1	1	1	Set timer in App depending on how han water is
Capsule box full		- 1	- 1	- 1	WWCIII
Water empty	Announce before	- 1	1	1	
	cup is brewed				
Milk empty		- !	1	1	
Indication that water / milk trays are removed	Magnetic	- 1	1	- 1	
How long water / milk has been in machine.		- 1	1	- 1	
Local temperature to ensure milk has not been over temp Overflow detection in drip tray	-	- 1	1		
Capsule Detection		1	1	1	
	Sense if coffee is asked for with no capsule				
	Sense if water is asked for with capsule fitted				
Collect Big Data via WiFi				m	Meet with Plat.One
Add Peltier device to keep milk cold		-	h	m	For next gen machine 2019
Improve size of cup shelf					TOT HEXT GET THEORING 2025
	milk spills outside of cup at moment				
Sensor to detect cup	Height	- 1	m	1	
	Presence	- 1	1	- 1	
Add pressure sensor to each capsule to ensure constant pressure	SAW technology	h	h		Many patents in this area
Design a hopper to auto load capsules		h	m	i	Value Adding as option - Next Gen
Add display that is same as current App Sensors to disable machine is elements are missing	-	m m	h m	-	Next Gen
Serious to distance machine 12 elements are missing	With override				
Add power mat on surface to charge phone			m	- 1	Adds €S
Cup heater on lid	Scratch proof the		m		
Change plastic colour with LED light pipes		h	h	- 1	Need deeper understanding
	Reduce variety to one skew				
Firmware upgradable		m	1	- 1	Will have already in X7
QR code on capsule to check use by date LED in or close to water to switch red when level is low		h	h	- !	
Services to review / test apps		??	??		
DFx of existing machine(s)		??	??		
nclude an Amazon Dash button		m	m	h (low for Flex)	Illy already working on this, we may be
					involved later
Include replenishment button to Illy Shops Auto replenish when X number of coffees have been used		h	m	h (low for Flex) h (low for Flex)	
Colour sensor to determine types of capsules that have been used		m	m	1	
Add RFID to each capsule to determine usage			h	0	Makes capsule non-recyclable
Data here would encourage machine owners to share data		- 1	1	h	Involve Plat.One
	#capsules used by				
	day / week / year Date & time of				



Ideation Tools



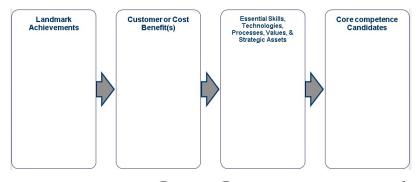
Orthodoxies Tool

	Delivery & Installation	Learning How to Use	Use	Service and Maintenance	Disposal or Replacement
Area 1: Delight Really enjoys Is pleased by					
Area 2: Frustration Would like to change Is annoyed by					
Area 3: Preference Would prefer that Would like that					
Area 4: Concerns Is concerned that Is worried about					

Customer insights Tool



Discontinuities Tool



Core Competency tool



